

Date: Friday, 11/11/2005 2:43:38 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	GUARD
Job Number :	24751		
Estimate Number :	10456		
P.O. Number :	N/A	Part Number :	D3139 <i>U</i>
This Issue :	11/11/2005	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D3139 REV B
First Issue :	N/A	Project Number :	
Previous Run :	N/A	Drawing Revision :	B
Written By :	<i>[Signature]</i>	Material :	N/A
Checked & Approved By :		Due Date :	11/30/2005
Comment :	Est Rev:A New Issue 05-11-09 JLM	Qty:	2 Um: Each
Type : PURCHASED PARTS			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: *0000095*

Guard as per Dwg D3139

Possible Supplier: Delastek

Material: 0.125" thick Lexan sheet

Certificate of conformity required

2.0

D31394

Guard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Guard

3.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0

QC6

DIMENSIONAL CHECK

**Comment:** DIMENSIONAL CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location: *CA*

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUARD

Job Number: 24751

Part Number: D31394

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

②
D 06/10/24

Job Completion

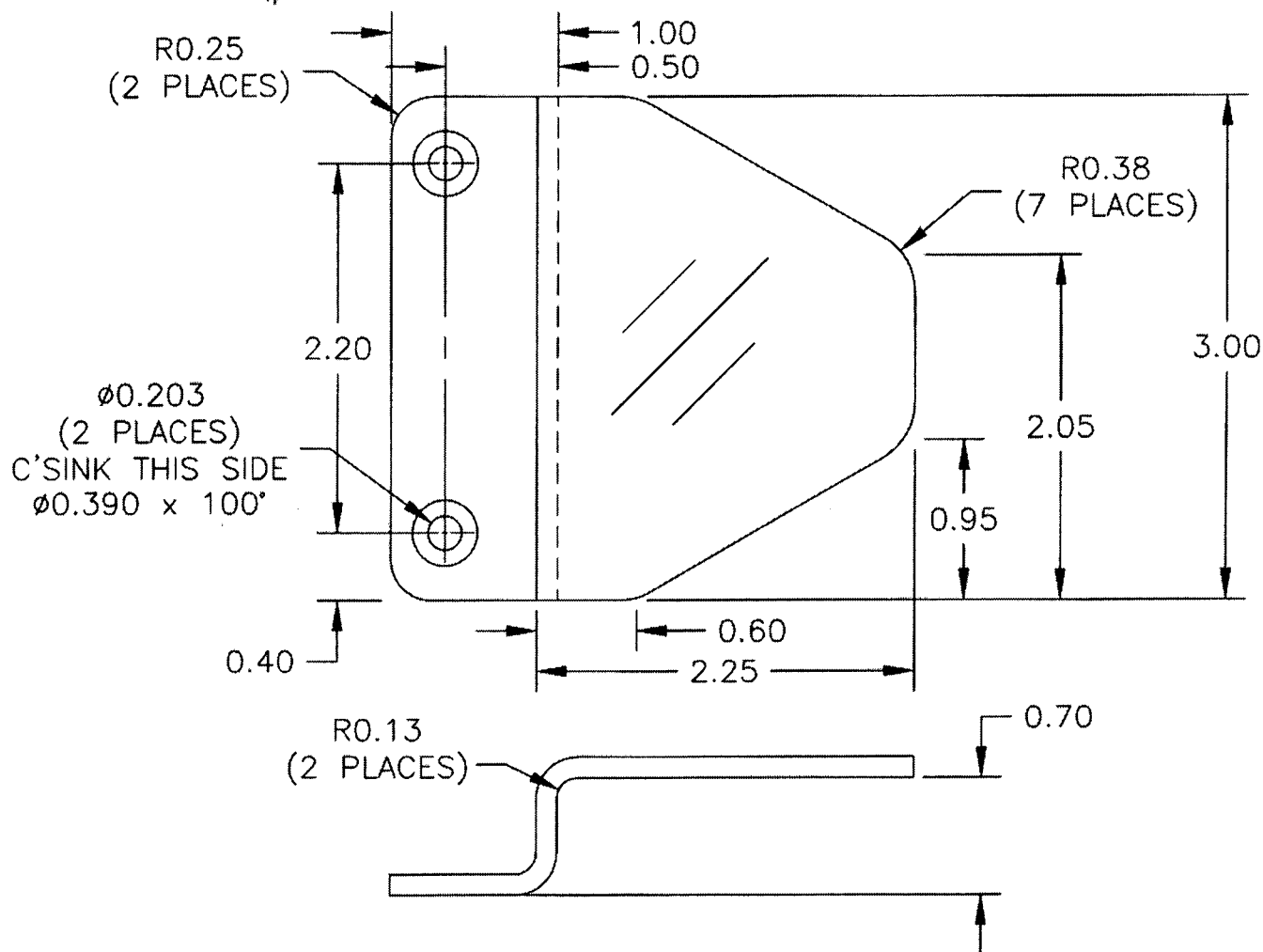


U 06-10-24



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3139	REV. B SHEET 1 OF 2
DATE 04.10.18		TITLE GUARD	SCALE 1:1
A	02.04.19	NEW ISSUE	
B	04.10.18	ADD PART MARKING	

RELEASED
04.11.23



D3139-1 GUARD

REPLACES PREMIER P/N B30-23000-237/-238

NOTES

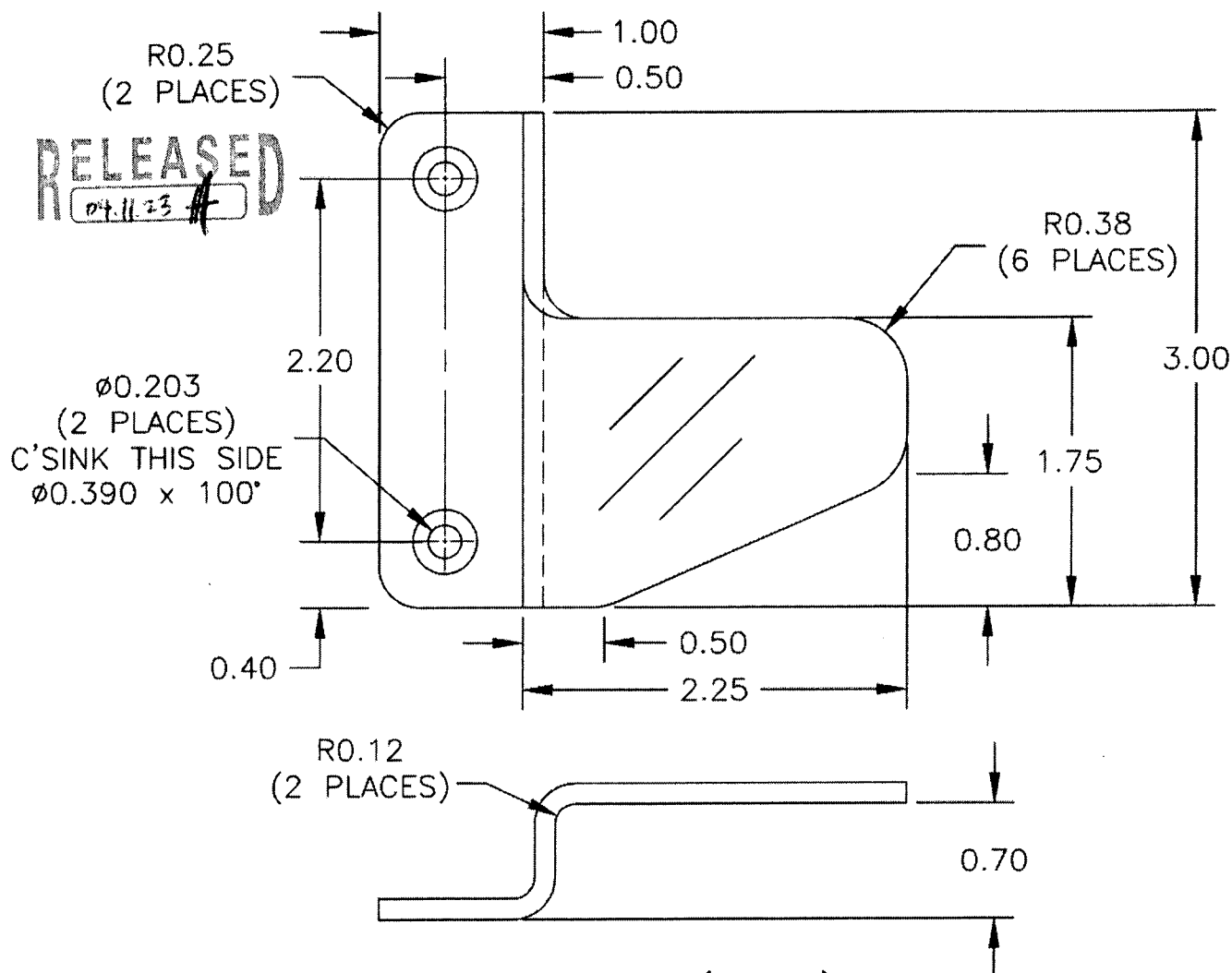
- 1) MATERIAL: 0.125 THICK LEXAN SHEET
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3139	REV. B SHEET 2 OF 2
DATE 04.10.18		TITLE GUARD	SCALE 1:1



D3139-3 GUARD (SHOWN)
D3139-4 GUARD (OPP)

NOTES

- 1) D3139-3 REPLACES PREMIER P/N B30-23000-239
D3139-4 REPLACES PREMIER P/N B30-23000-240
- 2) MATERIAL: 0.125 THICK LEXAN SHEET
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANET INK MARKER

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 10, 2005
07:04 am

Work Order No	: 0024751	Department Code:	
Project Name	: D3139-4	Burden Flags	: NNNNNNNN
Project For	: WK547	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D3139-4	Invoice Number	:
Description	: Guard	Invoice Amount	: 0.00
Manufactured	: No	Order Entry No	:
Amount Req'd	: <u>2</u>	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 11-09-05	Actual Margin	: 0.000%
Est Finish Date	: 11-24-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

CANUS PLASTICS INC.

300 Lisgar Street

Ottawa, ON

K2P 0E2

Phone: 613 232 2657

Fax: 613 232 6214

info@canusplastics.com

www.canusplastics.com

Packing Slip 129516

CUSTOMER NO. 163233

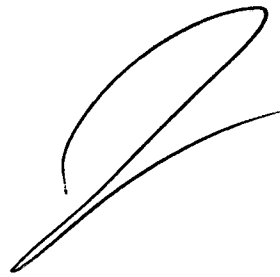
BILL TO: DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

SHIP TO: SAME

Attn: Accounts Payable

(613)632-3336

DATE	SHIP VIA	F.O.B.	TERMS		
10/05/06	Canpar	Our Dock	Net 30 days		
P.O. NUMBER	ORDER DATE	SALESPERSON			
PO00000095	10/05/06	TM			
PART NUMBER	DESCRIPTION	REQ.	QUANTITY SHIPPED	B.O.	
MFG	D3139 GUARD ASSY	2	2		





CANUS Plastics Inc.

300 LISGAR ST
OTTAWA, ONTARIO
K2P 0E2
PH: 613-232-2657
FAX: 613-232-6214

Certificate of Conformance

Date: 12/09/05

To: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBUURY, ON
K6A 1K7

P.O.#: PO000000095

Order# 129516

The undersigned hereby certifies that the materials supplied and the items shipped under the above purchase order, are in conformance with, all applicable specifications and/or purchase order requirements. All reports of the materials supplied are on file and can be made available upon request.

<u>Quantity</u>	<u>Description</u>	<u>Specification</u>
2	D3139 guard assy	DWG # D3139 rev B

SIGNED: 